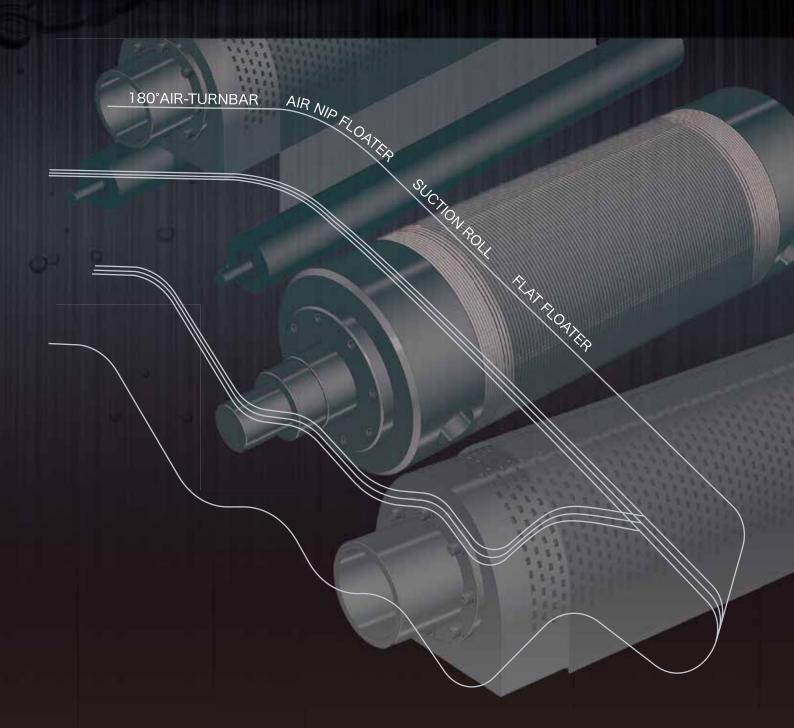
# $Bellmatic^{\circ}$

# WEB HANDLING MAIN DEVICES



# **CONTENTS**





### Special features

- Standard to micro suction holes
- Fixed/variable effective suction width

### **Suction Roll**

P4-5





### Special features

- 0 to 180-degree angles
- 420°C heat resistance Non-contact film transport

### **Air Turn Bar**

P6 - 7





### Special features

- Angles from 90 to 180 degrees
   Tension display
- Web tension distribution measurements
- Intrinsically safe explosion proof

**Non-contact Web Tension Meter** P8-9





### Special features

- Acid and alkaline resistance
   Non-contact transport in liquid
- SUS-304, 316, 316L, Titanium, Hastelloy

# Liquid Turn Bar

P10



Demonstration machine combined with other devices

### List of Demonstration/ Test Machines

P 1 1

Suction Roll, Non-contact Web Tension Meter, Liquid Turn Bar, Drying furnace



### Special features

Low friction for web dancers

# Non Fric Cylinder

P 1 2



PAT.

### Special features

- Low friction Offset load resistance
- Capable of horizontal loading

### **Linear Guide Air Cylinder**

P13

### **Quotation request form**

**Confirm Specs and Uses** 

P14 - 17

Suction Roll, Air Turn Bar, Non-contact Web Tension Meter, Liquid Turn Bar

### **About us**

# **Company Profile**

P18-19

- History, customers, and a map to BELLMATIC
- While information herein is updated in a timely manner, the specifications and designs of the products are subject to change without notice for improvements.
- Reprinting or reproducing the contents herein without permission is prohibited.

# Suction Roll





### Special features

- Standard to micro suction holes
- Fixed/variable effective suction width

### **Suction Roll**

#### **Device overview**

The Suction Roll takes in air through the holes on its surface and holds the base material by suction to carry it. The Suction Roll is designed for tension cutting (alternative to nip rolls) for the base material to carry or for use as a driving roll.

### **Special features**

- Increased tension cutting force thanks to the wide suction area
- Small suction holes preventing marks (available in 3 types of surface profiles)
- Heat resistant (200°C)
- Stable tension cutting force even during high-speed rotation

#### Use

- Processing of Plastic films/Papers/Metal foils, and for the carrier line.
- Variety of Printers/Rolling mills/Coating machines/Calendaring machines/Slitter machines/ Laminating machines/Textile machinery/Packaging machines, Feed rolls/Pull rolls, also for Tension cutting

### Examples of applicable base materials

- Resin films (e.g., PET, PP, TAC), optical foils, metal foils, rubber sheets, fabrics, and other non-porous base materials
- Water removal from unwoven fabric

### **Production specs**

Diameter :  $\phi 100 \sim 450 \text{ mm}$ Length :  $100 \sim 5800 \text{ mm}$ 

Materials : Aluminum (Alumite process), S45C (plating), SUS-304

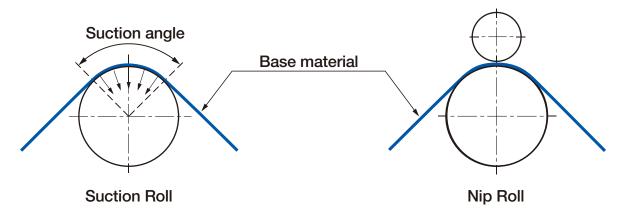
Roll surface : SUS-304, SUS-316

Surface profile: Standard/Middle hole/Micro hole

Structure : Fixed suction width/Variable suction width

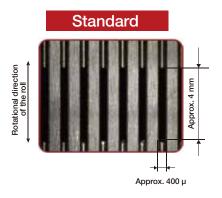
# Suction Roll

### Comparison with nip roll

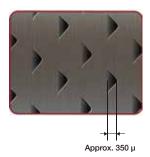


- Can carry the material by adhering to one side of the material
- Causes no creases due to the material sticking to the entire roll surface
- Can hold the entire base material by suction to prevent it from slipping
- Requires caution because of the rotating body
- Does not need replacing unless the holes are clogged (it is recommended to replace the bearings regularly)
- Carries the material by adhering to both sides of the material
- Causes the rolls to bend due to the nip, leading to creases or scratches
- Foreign objects caught causes dents or scratches
- Poses a risk of becoming trapped in the rolls
- Causes dust or necessitates the replacement or adjustment of the rolls, due to the degradation of the rubber

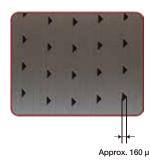
### Images of the surfaces of Suction Rolls



### Middle hole



### Micro hole



- Standard
   Use: Dry film (standard spec)
- Middle hole, Micro hole
   Use: Post-application wet film, metal foil

### **Product lineup**





# Air Turn Bar



PAT. PAT. PEND.

### Special features

- 0 to 180-degree angles
- 420°C heat resistance
- Non-contact film transport

### **Air Turn Bar**

#### **Device overview**

The Air Turn Bar discharges air from the holes on its surface and raises the base material using the discharge pressure to carry it in a contactless manner.

### Special features

- Non-contact, preventing scratches, creases and static electricity
- Capable of stably raising and carrying the material thanks to it being lifted only 1 to 2 mm on average
- Extremely low discharge airspeed of 1 to 5 m/sec, preventing twisting and fluttering
- Capable of continuous transport with extremely low tension
- Unaffected by the transport speed
- No need for bearings thanks to the non-rotating body, causing no mechanical loss
- Capable of working as a drying furnace by discharging hot air (420°C heat resistance)
- Capable of preventing scratches due to a difference in rotational direction between the base material and guide rolls during a directional change

### Use

- Non-contact transport of non-porous base materials
- Heating/cooling
- Alternative to guide rolls

### Examples of applicable base materials

• Resin films (e.g., PET, PP, TAC), optical films, metal foils, rubber sheets, fabrics, substrates, etc.

### Production specs

Width of Turn bar : 80~1000 mm

Length : 100mm~6800 mm

Material : SUS-304, SUS-316, Titanium

Surface : Special perforated panel (patented)

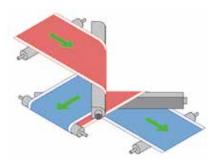
Included angle : 0~180 degrees (standard: 0, 90, 180 degrees)

### **Typical uses of Air Turn Bars**

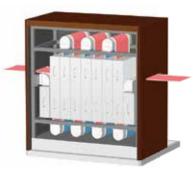
180°	Horizontal transport	
90-degree wide-pitch U-turn	Air nip floater	
In-plane crank turn	Accumulator	
	90-degree wide-pitch U-turn	

### Cross inverter

### Drying furnace (hot air supply) PAT. PEND.



- Capable of double-side processing with one path line
- Capable of preventing scratches due to a difference in rotational direction between the base material and guide rolls during a directional change



- Capable of improving drying efficiency due to the material being raised slightly (1 to 2 mm) and thus exposed directly to hot air
- Capable of reducing the furnace length by vertical turns in the furnace

# **Non-contact Web Tension Meter**





### Special features

- Angles from 90 to 180 degrees
- Tension display
- Web tension distribution measurements
- Intrinsically safe explosion proof

### **Non-contact Web Tension Meter**

#### **Device overview**

The Non-contact Web Tension Meter is a device equipped with the Air Turn Bar that measures the air pressure in the gap with the raised base material and converts the air pressure into the tension to carry out tension measurement and tension distribution measurement in a contactless manner. It can also carry out the detailed measurement of slack in the base material.

#### Special features

- Non-contact measurement
- Fast response rate
- Ultra-low tension measurement
- Hot spot measurement
- Intrinsically explosion-proof construction
- Non-contact measurement in liquid

#### Use

- Non-contact tension measurement for films, paper, metal foils, rubber sheets, fabrics, and other non-porous base materials
- Tension distribution measurement (substrate width direction)

#### **Main Unit**

Tension output
 Touch panel (graphs/numbers) or panel meter (numbers)

Analog output
 4~20 mmA/1~5 V

Measurement precision ±1%, full scale (pressure sensor accuracy)

Responsivity Within 20 msMeasurement availability 1~1000 N/m

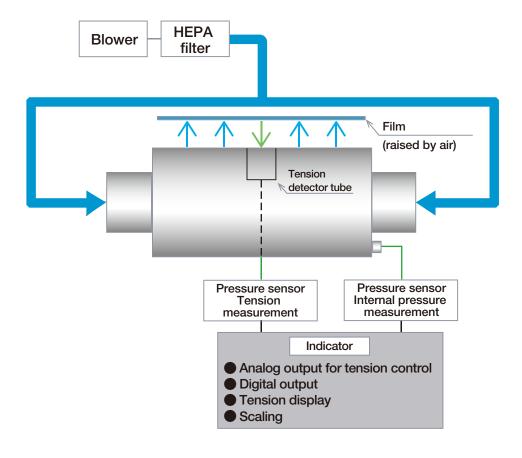
Measuring points
 Any points (minimum pitch: 40.5 mm)

● Included angle 90~180 degrees (standard: 90, 180 degrees)

# **Non-contact Web Tension Meter**

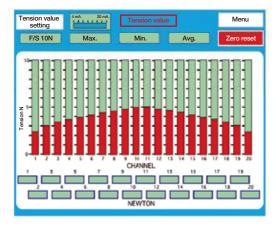
### Diagram of the measurement principle

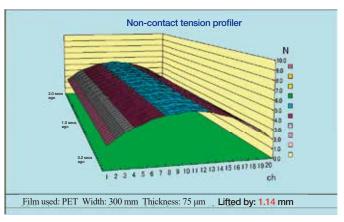
Pressure changes in the gap between the film raised by air and the surface of the turn bar are detected to display the tension.



### Tension/distribution measurement

You can carry out tension distribution measurements at any specified point in the width direction.





# Liquid Turn Bar





### Special features

- Acid and alkaline resistance
- Non-contact transport in liquid
- SUS-304, 316, 316L, Titanium, Hastelloy

# Liquid Turn Bar

#### **Device overview**

The basic structure is the same as that of the Air Turn Bar. The liquid in the tank is pressurized by a pump to raise the base material by the liquid pressure, and it is discharged into the tank for use in circulation.

### Special features

- Non-contact, preventing scratches and creases
- Capable of stably raising and carrying the material thanks to it being lifted only 1 to 2 mm on average
- Capable of continuous transport with extremely low tension
- Unaffected by the transport speed
- Capable of reducing maintenance cost due to no need for bearings
- Heat resistant
- Enables non-contact tension measurement in the liquid (optional)
- Available as a washable type (optional)
- Compatible with strong acid/alkaline

#### Use

- Non-contact transport of non-porous base material in liquid
- Cleaning with pure water
- Chemical treatment

### Examples of applicable base materials

Resin films, metal foils, substrates, etc.

### **Production specs**

Turn bar width : 150~1000 mm Length : 100~6800 mm

Material : SUS-304, 316, 316L, Titanium, Hastelloy

Surface : Special perforated panel (patented)

Included angle : 0~180 degrees (standard: 90, 180 degrees)

# **List of Demonstration/Test Machines**

### **List of Demonstration/Test Machines**

# Demonstration machine combined with other devices



**Device configuration** 

- Cross inverter
- Variable-width Suction Roll
- Non-contact Web Tension Meter (number of measuring points: 18 ch)
- Accumulator

Basic material width : 300~1000 mm
Tension : 10~40 N/1000 mm
Speed : 5~30 m/min
Core size : 3" or 6"
Core length : 300~1050 mm
Winding diameter : Max. φ250

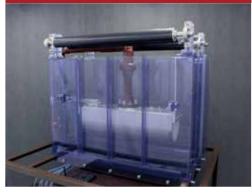
### **Suction Roll**



Surface profile : Standard/Middle/Micro

 $\begin{array}{lll} \mbox{Length} & : 1100 \mbox{ mm} \\ \mbox{Diameter} & : \phi 200 \\ \mbox{Basic material width} & : 1000 \mbox{ mm} \\ \mbox{Included angle} & : 15{\sim}90^{\circ} \end{array}$ 

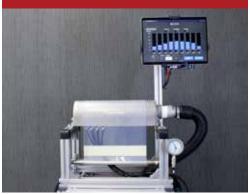
### Liquid Turn Bar



Length : 700 mm
Width : 200 mm
Basic material width : 600 mm
Tension : 100 N/500 mm

Included angle : 180°

### **Non-contact Web Tension Meter**



Length : 400 mm Width : 120 mm Basic material width : 300 mm Included angle : 180°

Tension : 30 N/300 mm Number of measuring points: 9 ch

### **Drying furnace**



Length : 650 mm

Basic material width : 600 mm

Tension : 50 N/600 mm

Temperature : 120°C

# Non Fric Cylinder



### Special features

Low friction for web dancers

# Non Fric Cylinder

#### **Device overview**

The Non Fric Cylinder controls the looseness and tension of the dancer roll while lowering mechanical loss by using air.

#### **Special features**

- Capable of operating by micro-pressure thanks to the reduced friction and mechanical loss by the air gap in the sliding part
- Operating cylinder is very light, made from CFRP (Carbon Fiber Reinforced Plastic).
- Long stroke production
- Low maintenance
- Simplified structure compared with conventional products prevents failure due to rubber getting caught.

### Use

- Dancer control device for web transport line
- Reeling machine touch roll

### **Specification**

Operating pressure range 0.01~0.3 MPa

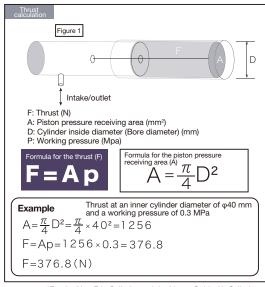
Gas used Cleaned air

■ Temperature/Humidity
20°C~25°C/Under 50% RH

Lubricant/Moisture Unavailable

Initial pressure
 0.16 kPa for NFAC-40-100

Working pressure
 1 kPa for NFAC-40-100



\*For the Non Fric Cylinder and the Linear Guide Air Cylinder, thrust is calculated in the same manner.

### **Production specs**

Cylinder diameter : φ20~100 mm (standard) Other sizes are also available (custom-made).

Stroke : 25,50 mm pitch (see our website for details)

Inner cylinder material : Aluminum (Hard-alumite-treated)

Outer cylinder material: CFRP (Carbon Fiber Reinforced Plastic)

#### **Precautions for use**

- The device must be installed vertically when in use.
- It must not be used in parallel except for special purposes.
- For use in configurations other than vertical, use the Linear Guide Air Cylinder.

# Linear Guide Air Cylinder





### **Special features**

- Low friction Offset load resistance
- Capable of horizontal loading

### **Linear Guide Air Cylinder**

#### **Device overview**

Like the Non Fric Cylinder, this device controls the dancer roll by using air, but it can be used in configurations other than vertical.

### **Special features**

- Long stroke production with low friction, low mechanical loss and lightweight in the same manner as the Non Fric Cylinder
- High accuracy, high rigidity
- Extremely robust to unbalanced loads
- High loads can be added to the cylinder lot (Linear guide).
- The piston part is integrated with the linear guide using ball bush.

#### Use

- Dancer control device for web transport line
- Reeling machine touch roll
- Shock absorber

#### **Specification**

 Operating pressure range 0.01~0.3 MPa Gas used Cleaned air

Temperature/Humidity 20°C~25°C/Under 50% RH

Lubricant/Moisture Unavailable

Initial pressure 0.2 kPa for LGAC-40-100 1 kPa for LGAC-40-100 Working pressure

### **Production specs**

: φ21~60 mm (standard) Other sizes larger than φ60 mm Cylinder diameter

are also available (custom-made).

Stroke : 50 mm pitch (see our website for details)

Shaft material : SUJ-2 (Hard chrome)

Outer cylinder material: CFRP (Carbon Fiber Reinforced Plastic)

### **Precautions for use**

- The device can be installed either vertically or horizontally when in use.
- It must not be used in parallel except for special purposes.

### **Suction Roll**

To Sales Division, BELLMATIC LTD. FAX: +81-42-556-0011

E-mail: contact@bellma.com

Thanl	k you	Madam very much for you again for your time		would like to as	k you to fill out the form below and reply  Date			
Comp	oany			TEL				
Depa	rtmen	t		FAX				
Name	)			E-mail				
ns	•Ba	ase material type:		•Tension cutting amount: N/ mm				
atio	•Ba	ase material thick	ness: µm	•Temperature: °C				
Specifications		ase material width	n: mm m/mir	•Number o	of rolls:			
S	•Ba	ase material inclu	ded angle: °	•Cleanliness level: class				
suc	•Ro	oll diameter: φ	mm	•Roll surface length: mm				
Roll specifications	•Sı	ction method:	- □Fixed suction width - □Variable	Auto (explosion proof)				
l sp		oll surface profile:		☐Middle hole				
Rol		oll material: naft material:	☐Aluminum (standard) ☐S45C (standard)	□S45C □Other (	□Other(   ) )			
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ifica	□Not required	<ul><li>Operating environment:</li></ul>	□Indoor □Outdoor		<ul><li>□Required □Not required</li><li>•Blower control panel:</li></ul>			
bec		•Frequency:	□50 Hz □60 Hz	□( Hz)	☐Required ☐Not required			
er s	Required	<ul><li>Voltage:</li></ul>	□200 V □220 V	□( V)	<ul><li>Inverter:</li><li>□Required □Not required</li></ul>			
Blow	□Rec	•Motor:	□Non-explosion proof □Pressure-resistant expl □Increased-safety explos		<ul><li>HEPA filter for exhaust</li><li>□Required □Not required</li></ul>			
Desir	ed de	elivery date	Place of delivery		Place of use			



Thank you. We will get back to you shortly.

387-1 Nihongi, Mizuho-machi, Nishitama-gun, Tokyo, 190-1201 Japan

TEL: +81-42-556-1111 https://bellma.com

# Air Turn Bar

Dear Sir or Madam

To Sales Division, BELLMATIC LTD. FAX: +81-42-556-0011 E-mail: contact@bellma.com

	hank you very much for your continued patronage. We hank you again for your time.				ge. We	would I	like to as	Sk you to	fill out the form be	low and reply.		
Com	ompany					TEL						
Depa	epartment					FAX						
Name	е					E-mail						
ns	Base material type:						ension:	: N/ mm				
tio	•Base material thickness: μm						•Temperature: °C					
fice	• Ba	ase material width		mm	Number of rolls:							
Specifications	• Tr	ansport speed:			m/min	•C	leanline	ss level:		class		
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Jse												
	⑤U-turn					<b>⑥Air nip</b>						
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Desi	red d	elivery date		Place of d	elivery			Plac	e of use			



Thank you. We will get back to you shortly.

387-1 Nihongi, Mizuho-machi, Nishitama-gun, Tokyo,

190-1201 Japan

Dear Sir or Madam

### **Non-contact Web Tension Meter**

To Sales Division, BELLMATIC LTD. FAX: +81-42-556-0011

E-mail: contact@bellma.com

	•	very much for your cont again for your time.	inued patronage. We	e would like to	o ask you to fill out the form b	elow and reply			
Comp	oany			TEL					
Depa	rtmer	nt		FAX					
Name	)			E-mail					
	• Ba	ase material type:		•Temperature: °C					
suc	•Ba	ase material thickness:	μm	• Numb	Number of rolls:				
atic	•Ba	ase material width:	mm	• Clean	liness level:	class			
iji	•Tr	ansport speed:	m/mi	n •Numb	per of measuring points:	ch			
Specifications	•Te	ension: N/	mm	• Measi	uring pitch: mm (minim	um pitch: 40.5 mm)			
S	•Tu	ırn bar material: □SUS-	304 (standard)	SUS-316 [	☐Titanium ☐Other (	)			
		①90°	②180°	)	③Special angle_	° (90°~180°)			
Use		4 Cross inverter (to	flip the product)	(5)D	virectional change				
cations	required	Piping length:		material is outsid be of quotation.)	• Piping junction box:	S			
Blower specificati	☐Required ☐Not requ	□Pre	Hz □60 Hz	□( Hz) □( V) sion proof	□ Required □ Not r  • Pressure gauge: □ Required □ Not r  • Blower control panel: □ Required □ Not r  • Inverter: □ Required □ Not r  • HEPA filter: □ Required □ Not r	required required required			
Others									



Thank you. We will get back to you shortly.

387-1 Nihongi, Mizuho-machi, Nishitama-gun, Tokyo, 190-1201 Japan

TEL: +81-42-556-1111 <u>https://bellma.com</u>

# **Liquid Turn Bar**

Dear Sir or Madam

To Sales Division, BELLMATIC LTD.

FAX: +81-42-556-0011

E-mail: contact@bellma.com

	Thank you very much for your continued patronage. We would like to ask you to fill out the form below and reply Thank you again for your time. <u>Date</u>										
Com	pany				TEL						
Depa	ırtmer	nt			_F	AX					
Name	е				_ <u>E</u>	E-mail					
S	•Ba	ase material type:			_	•Tension: N/ mm					
on	•Ba	ase material thickr	ness:	μm	•Temperature: °C						
cat	•Ba	ase material width	:	mm	_	• Number of	rolls:				
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bec	Base material included angle:     °					•Liquid pH:					
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Thank you. We will get back to you shortly.

387-1 Nihongi, Mizuho-machi, Nishitama-gun, Tokyo, 190-1201 Japan

TEL: +81-42-556-1111 https://bellma.com

# **Company Profile**

**Company Name** BELLMATIC LTD. February 16, 1989

Established September 1, 2002 President: Shinobu Furuki

Sales Office/ 387-1 Nihongi, Mizuho-machi, Nishitama-gun, Tokyo, 190-1201 Japan

**Factory** TEL: +81-42-556-1111 (Main) FAX: +81-42-556-0011

**Capital** 10,000,000 yen

Main bank(s) Higashi-Ome Branch, Resona Bank

Sales Department, Head office, Hanno-Shinkin Bank

History	1981	Feb.	Established the company
·	1982	Feb.	Developed a powerful demagnetizer for rare-earth magnets, and patented it
			in Japan and four other countries
	1983	Mar.	Developed a belt-conveyor-type precision magnetic eraser for magnetic tape
	1985	Oct.	Developed a 7-roll super calender for new-structure magnetic tape
	1987	Oct.	Developed a magnetic gravure roll for magnetic tape, and patented it in and outside Japan
		Dec.	Developed a continuous orientation device for magnetic tape (the world's first to be certified under the Health, Labor and Welfare Ministry's explosion proof certification system)
	1989	May.	Developed and sold an air floating guide roller (product name: BELLFROLLER)
		Jul.	Developed and sold a low-friction cylinder (product name: NONFRIC CYLINDER)
	1990	Jan.	Developed a magnetic roll pressurizer (product name: MAGNAPOWER CALENDER),
			and patented it in five foreign countries
	1991	Mar.	Successfully developed and patented arc bearings
	1994	Dec.	Launched and patented the Suction Roll
	1995	Mar.	Launched and patented the Air Turn Bar
	1998	Dec.	Developed a tube die coater head, and patented it internationally (in five countries)
	1999	Jan.	Successfully developed a non-contact tension meter, which is patent-pending
	2002	Sep.	Changed the company name to BELLMATIC LTD. (company split-off)
	2004	Jan.	Developed a triangle web inverter, which is patent-pending
	2008	Feb.	Developed a clean blaster, which is patent-pending
	2009	Feb.	Developed a crownless calender, which is patent-pending
	2013	Dec.	Developed a non-contact accumulator, which is patent-pending
	2015	Dec.	Developed a non-contact web controller, which is patent-pending
	2022	Dec.	Completed a non-contact hot-air drying furnace tester

### **Distributor**

Sole distributor of the Non Fric Cylinder SHINKO CO., LTD. (+81-6-6552-3171)

Main	Product
Lineu	р

Suction Roll ··· Patented, Patent pending

Air Turn Bar ... Patented, Patent pending

Non-contact Web Tension Meter ··· Patent pending

Liquid Turn Bar ··· Patented, Patent pending

Non Fric Cylinder (low-friction cylinder) ... Utility model

Linear Guide Air Cylinder ... Patent pending

# **Company Profile**

### **Customers**

- IHI Corporation
- Akatsuki Machina Co., Ltd
- · Asahi Kasei Corp.
- Ajinomoto Co., Inc.
- · Arisawa Manufacturing Co., Ltd.
- THE ICHIKIN, LTD.
- IMURA & Co., Ltd.
- Ushio Inc.
- EIKO SOKKI Co., Ltd.
- · AGC Inc.
- SB PAX CORPORATION
- ENEOS LC COMPANY, LIMITED
- LG Electronics
- Okura Industrial Co.,Ltd.
- · Oji Tac Co., Ltd.
- OKAMOTO INDUSTRIES, INC.
- ORIENT SOGYO CO., LTD.
- Kao Corporation
- KAWAKAMI Co.
- KYOCERA Corporation
- KUMAMOTO IDM CO.,LTD.
- Kuraray Engineering Co.,Ltd.
- · Clean Technology Inc.
- GUNZE LIMITED
- National Printing Bureau
- KONICA MINOLTA, INC.
- Komori Corporation
- SUN TECTRO
- SANDO TECH, Inc.
- · Sanwa Machinery Co., Ltd.
- JSR Corporation
- JTEKT CORPORATION

- Shikoku Tohcello
- SHIBAURA MACHINE CO., LTD.
- Shin-Etsu Engineering Co., Ltd.
- · Sumitomo Bakelite Co., Ltd.
- SEKISUI CHEMICAL CO., LTD.
- Cellolabel Ltd.
- Sony Corporation
- SOMAR CORPORATION
- Taisei Laminator Co.,LTD.
- Daicel Corporation
- ORC MANUFACTURING CO., LTD. Dai Nippon Printing Co., Ltd.
  - TAIFLEX Scientific Co., Ltd.
  - CHIBA MACHINE INDUSTRY CORPORATION
  - Chukoh Chemical Industries, Ltd.
  - CHUGAI RO CO., LTD.
  - DNP Engineering Co., Ltd.
  - TDK Corporation
  - TEIJIN LIMITED
  - DIC Corporation
  - · Techno Smart Corp.
  - Dexerials Corporation

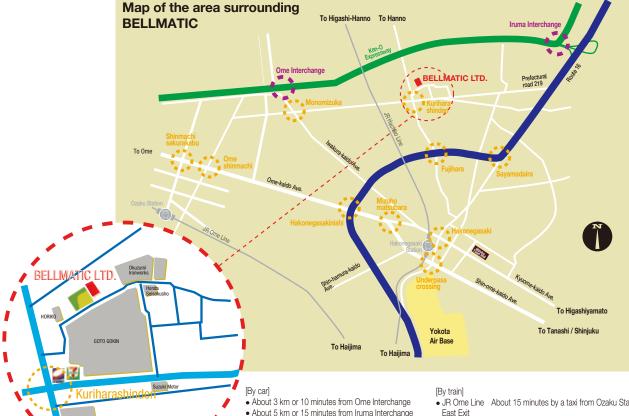
  - Toa Electronics Co., Ltd.
  - TOKYO OHKA KOGYO CO., LTD.
  - Toshin Co., Ltd.
  - Tonen Chemical Corporation
  - Toyo Technical Co., Ltd.
  - Toray Industries, Inc.
  - Toray Engineering Co.,Ltd.

- DU PONT-TORAY CO., LTD.
- Shinohara Manufacturing Co., Ltd. TORAY ADVANCED FILM Co., Ltd.
  - Toppan Inc. TOYOTA MOTOR CORPORATION
- Sumitomo Metal Mining Co., Ltd. Nabtesco Corporation
  - · Nichiban Co., Ltd.
- Sumitomo Riko Company Limited • NIPPON STEEL Chemical &
- Material Co., Ltd. 3M Japan Limited
  - Nitto Denko Corporation
    - NITTOKU CO., LTD.
      - · NGK Insulators, Ltd.
      - NIPPON CHEMI-CON CORPORATION
      - The Japan Steel Works, Ltd.
      - Nippon Paper Industries Co., Ltd.
      - NIPPON STEEL CORPORATION

      - Zeon Corporation
      - · Nippon Denkai, Ltd.
      - NIPPON MEKTRON, LTD.
      - NEWLONG INDUSTRIAL CO., LTD.
      - NORITAKE CO., LIMITED
      - High-Tech Corporation
      - Panasonic Corporation
      - PANAC INDUSTRIES, INC.
      - Via Mechanics, Ltd.
      - Hitachi Zosen Corporation
      - · Hitachi Power Solutions Co., Ltd.
- TERAOKA SEISAKUSHO CO., LTD. HIRANO TECSEED Co., Ltd.
  - FUJI KIKAI KOGYO Co., Ltd.
  - FUJICOPIAN CO., LTD.
  - Fujishouko-Machinery Co.,Ltd
  - FÚJI TEKKO CO.,LTD.
  - FUJIFILM Corporation • FUJIMORI KOGYO CO., LTD.
  - · Maxell, Ltd.

- · Maxell Sliontec Ltd.
- Mazda Motor Corporation
- MARUTO SANGYO CO., LTD.
- Mitsui Chemicals, Inc.
  Mitsui Chemicals Tohcello, Inc.
- Mitsubishi Chemical Corporation
- MITSUBISHI CHEMICAL **ENGINEERING CORPORATION**
- Mitsubishi Paper Mills Limited
- MusashinoKikai Co. Ltd.
- Muraoka Co., Ltd. · Murata Manufacturing Co., Ltd.
- MEIKO Co., Ltd.
- MAYSUN Co.Ltd
- Yazaki Parts Co., Ltd.
- · Yasui Seiki Company, Ltd.
- UBE Corporation
- Unicharm Corporation
- YURI ROLL Co., Ltd.
- YURI ROLL MACHINE Co.,Ltd. • RIKEN TECHNOS CORPORATION
- Ricoh Co., Ltd.
- RAIZNEXT Corporation
- Resonac Corporation
- ROCK GIKEN KOGYO Co., Ltd.

\*Names are in Japanese alphabetical order (honorifics omitted).



\*Parking is available on the premises.

- JR Ome Line About 15 minutes by a taxi from Ozaku Station
- JR Hachiko Line About 10 minutes by a taxi from Hakonegasaki Station East Exit

